

This month's featured sample is [Espresso Fragrance Oil](#). This comforting and familiar scent smells just like that good ol' cup a Joe. The fragrance entices the senses with opening notes of bitter-sweet chocolate, coconut, and almond. Middle notes of honey and caramel while finishing off with notes of roasted coffee bean and burnt sugar. This fragrance is a great addition to any coffee themed project. This fragrance oil behaves perfectly in cold process soap, with no acceleration. It discolors to brown.



Blend Ideas

- 2 parts [Espresso Fragrance Oil](#)
- 2 parts [Dark Rich Chocolate Fragrance Oil](#)
- 1 part [Cinnamon Sugar Fragrance Oil](#)

- 1 part [Espresso Fragrance Oil](#)
- 1 part [Island Coconut Fragrance Oil](#)
- 1 part [Coconut Cream Fragrance Oil](#)

- 1 part [Espresso Fragrance Oil](#)
- 1 part [Vanilla Select Fragrance Oil](#)

- 1 part [Espresso Fragrance Oil](#)
- 1 part [Moonlight Pomegranate Fragrance Oil](#)
- 1 part [Crisp Anjou Pear Fragrance Oil](#)

How to make Scrubby Espresso Bars:

Tools and Ingredients:

- 32oz [Clear Melt and Pour](#)
- 2 oz [Espresso Fragrance Oil](#)
- 1 Tbsp Used Coffee Grounds
- 1 [Rectangle Tray Mold](#)
- 1oz [Honeyed Beige Mica](#)
- 16oz [99% Rubbing Alcohol](#)



ONE: Begin by preparing the coffee grounds. Make a pot of coffee, and save 1 Tbsp of the used grounds. Place the grounds between two paper towels, and squeeze together to remove any excess water and coffee. Set the grounds aside to continue drying as you make the soap.

TWO: Cut up one pound of the clear melt and pour into 1/2" cubes, and place them in the microwave in 30 second bursts. Stir between each burst, and continue microwaving until the soap is completely melted. Make sure to keep the temperature under 150°F.

THREE: Add 1/2 oz of Espresso Fragrance oil, and 1/2 oz of Vanilla Color Stabilizer to the soap, and stir until it clears. Add 1 Tbsp of the prepared coffee grounds, and stir. Pour all of this layer of soap into the tray mold, and spritz with rubbing alcohol to remove any bubbles.

FOUR: Cut up the second pound of melt and pour into 1/2" cubes, and microwave it in 30 second bursts until melted, stirring between bursts.

FIVE: In a small cup, mix 1/2 Tbsp of rubbing alcohol with 1/2 tsp of Honey Beige Mica. Add all of this to the hot melt and pour, and stir.

SIX: Add 1/2 oz Espresso fragrance, and 1/2 oz Vanilla Color Stabilizer to the Honey Beige soap, and stir.

SEVEN: Check to ensure that the first layer of soap (with the coffee grounds) has a thick skin formed that doesn't ripple when lightly touched. If it doesn't, allow it to set for another 15 minutes. Once the layer is formed, spritz the coffee grounds generously with rubbing alcohol. Pour the mica colored soap over the first layer. Spritz with alcohol, and let set for 4 hours.

EIGHT: Once the soap has set up completely, unmold, and cut along the scores into bars. Enjoy!